

Tabela Sobremedidas de Maquinagem para Aços Laminados

Redondos e Quadrados

Dimensão Final (mm)	≤ 16	>16-25	>25-40	>40-63	>63-80	>80-100	>100-125	>125-160	>160-200	>200-250	>250-315	>315-400	>400-630	>630-800	>800-1000	> 1000
Sobremedida (mm)	2	2,5	3	4	5	6	7	9	11	13	16	19	25	30	35	40

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Rectangulares

Largura Final (mm)	Largura (L)	Espessura Final (mm)																					
		Espess. €	>7-10	>10-15	>15-20	>20-25	>25-35	>35-50	>50-75	>75-100	>100-125	>125-150	>150-200	>200-250	>250-300	>300-350	>350-400	>400-450	>450-500	>500-550	>550-600	>600-650	>650
			L	E	L	E	L	E	L	E	L	E	L	E	L	E	L	E	L	E	L	E	L
>16-25	L	2,5	2,5	2,5	2,5																		
	E	2,0	2,5	2,5	2,5																		
>25-30	L	3,0	3,0	3,0	3,0	3,0																	
	E	2,5	2,5	2,5	3,0	3,0																	
>30-35	L	3,0	3,0	3,0	3,0	3,0																	
	E	2,5	2,5	3,0	3,0	3,0																	
>35-50	L	3,5	3,5	3,5	3,5	3,5	3,5																
	E	2,5	3,0	3,0	3,0	3,0	3,5																
>50-75	L	4,5	4,5	4,5	4,5	4,5	4,5	4,5															
	E	2,5	3,0	3,5	3,5	4,0	4,0	4,5															
>75-100	L	6,0	6,0	6,0	6,0	6,0	6,0	6,0	6,0														
	E	3,0	3,5	4,0	4,0	4,0	4,5	5,0	6,0														
>100-125	L	7,0	7,0	7,0	7,0	7,0	7,0	7,0	7,0	7,0													
	E	3,0	4,0	4,5	5,0	5,0	5,5	6,0	6,5	7,0													
>125-150	L	9,0	9,0	9,0	9,0	9,0	9,0	9,0	9,0	9,0	9,0												
	E	3,5	4,5	5,0	5,0	6,0	6,0	6,5	7,0	7,0	9,0												
>150-175	L	10,0	10,0	10,0	10,0	10,0	10,0	10,0	10,0	10,0	10,0	10,0											
	E	4,5	5,0	5,5	6,0	6,0	6,5	7,0	8,0	9,0	9,0	10,0											
>175-200	L	11,0	11,0	11,0	11,0	11,0	11,0	11,0	11,0	11,0	11,0	11,0											
	E	4,5	5,0	6,0	7,0	7,0	7,0	8,0	9,0	9,0	10,0	10,0											
>200-250	L	13,0	13,0	13,0	13,0	13,0	13,0	13,0	13,0	13,0	13,0	13,0	13,0										
	E	4,5	5,0	6,0	7,0	8,0	8,5	9,0	9,5	10,5	11,0	12,0	13,0										
>250-315	L					16,0	16,0	16,0	16,0	16,0	16,0	16,0	16,0	16,0	16,0								
	E					9,5	10,0	10,5	11,0	11,5	12,5	13,0	15,0	16,0	16,0								
>315-400	L					19,0	19,0	19,0	19,0	19,0	19,0	19,0	19,0	19,0	19,0	19,0							
	E					11,5	12,0	12,5	13,0	13,5	14,0	15,0	16,0	17,5	18,0	19,0							
>400-630	L					25,0	25,0	25,0	25,0	25,0	25,0	25,0	25,0	25,0	25,0	25,0	25,0	25,0	25,0	25,0	25,0	25,0	25,0
	E					13,0	15,0	16,0	17,0	17,5	17,5	17,5	18,5	20,0	21,5	23,0	24,0	25,0	25,0	25,0	25,0	25,0	25,0
>630-800	L						30,0	30,0	30,0	30,0	30,0	30,0	30,0	30,0	30,0	30,0	30,0	30,0	30,0	30,0	30,0	30,0	30,0
	E						19,0	21,0	22,0	22,5	23,5	25,0	25,0	25,0	25,0	25,0	25,0	25,5	27,0	28,0	30,0	30,0	30,0
>800-1000	L							35,0	35,0	35,0	35,0	35,0	35,0	35,0	35,0	35,0	35,0	35,0	35,0	35,0	35,0	35,0	35,0
	E							25,0	25,0	25,0	25,0	25,0	25,0	25,0	26,5	28,0	29,0	30,0	30,0	30,0	30,0	30,5	32,0
>1000	L								35,0	35,0	35,0	35,0	35,0	35,0	35,0	35,0	35,0	35,0	35,0	35,0	35,0	35,0	35,0
	E								25,0	25,5	26,5	27,0	28,5	30,0	30,0	30,0	31,0	32,5	34,0	35,0	35,0	35,0	35,0